

13.5/3 Sinusoidal Wall Profile

Product Data Sheet

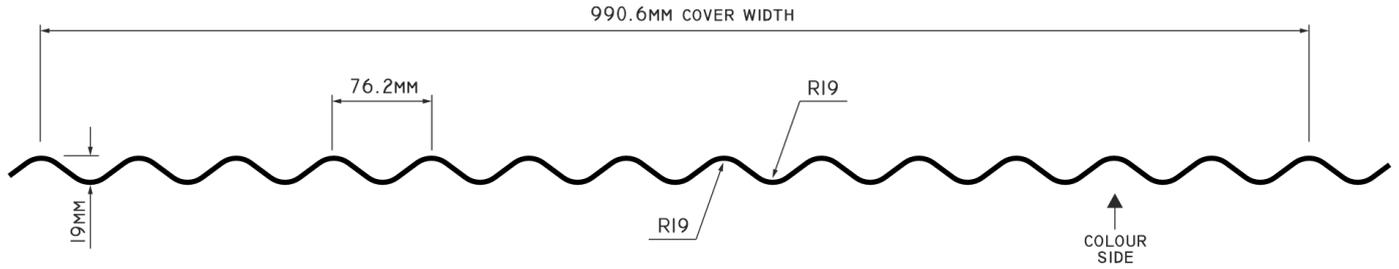


Applications and Suggested Use

13.5/3 wall profile can be installed vertically, horizontally or diagonally onto suitable steel or timber sheeting rails. This classic sinusoidal profile can be used to provide a modern looking wall elevation on industrial and commercial projects. 0.7 mm thick steel must be used in horizontally or diagonally installed applications.

Suitable for use as a single skin sheet or as the outer weather sheet of a built-up insulated twin-skin system.

Profile Dimensions



Available Sheet Lengths

Sheets are cut to your specified lengths, subject to the following allowable range:

Standard sheet length range	1.0 m to 8.0 m
Minimum sheet length	0.8 m*
Maximum unsupported length of sheet	0.25 m

* Any non-standard sheet lengths may incur additional manufacturing, packaging and handling/delivery charges.

Profile Manufacturing Allowable Tolerances

Length (sheets under 3000 mm long):	+10 mm, -5 mm
Length (sheets over 3000 mm long):	+20 mm, -5 mm
Cover width:	+5 mm, -5 mm
Squareness:	<0.5% of cover width

Material Options

13.5/3 wall profile is available in the following types of materials:

Plastisol Coated Steel

Coating type:	200 µm (micron) wear resistant multi-layer organic coating on metallic coated steel substrate.
Appearance:	Traditional embossed leather-grain finish.
Colour range:	Available in full range of standard, extended, premium and accent colours.
Reaction to fire:	Classification C-s2,d0 to BS EN 13501-1.
Durability:	Good corrosion resistance with a coating guarantee of up to 25 years (must be applied for).
Sheet thickness options:	0.5 mm, 0.7 mm and 0.9 mm (0.9 mm in Goosewing Grey only).
Weight per linear metre:	0.5 mm = 4.9 kg, 0.7 mm = 6.5 kg, 0.9 mm = 8.7 kg.

Granite HDX Coated Steel

Coating type:	55 µm (micron) high performance multi-layer organic coating on metallic coated steel substrate.
Appearance:	Satin finish with slight granular effect.
Colour range:	Selected palette of contemporary and modern colours, including metallics.
Reaction to fire:	Classification A1 to BS EN 13501-1.
Durability:	Excellent corrosion resistance with a coating guarantee of up to 40 years (must be applied for).
Sheet thickness options:	0.7 mm only.
Weight per Linear metre:	6.25 kg.

Polyester Coated Steel

Coating type:	25 µm (micron) economic multi-layer organic coating on metallic coated steel substrate.
Appearance:	Smooth satin paint finish.
Colour range:	Wide colour range, particularly suited to agricultural use.
Reaction to fire:	Classification A1 to BS EN 13501-1.
Durability:	Suitable for less demanding non-aggressive projects.
Sheet thickness options:	0.5 mm and 0.7 mm.
Weight per linear metre:	0.5 mm = 4.5 kg, 0.7 mm = 6.25 kg.

Plain Galvanised/Aluzinc

Coating type:	Plain metallic coated steel substrate.
Appearance:	Spangled finish.
Reaction to fire:	Classification A1 to BS EN 13501-1.
Sheet thickness options:	Various – please contact our sales office for details.

Load/Span Tables

Table 1 Permissible Wind Pressure (Positive) Loads – Working Load (UDL) [kN/m²] – Deflection Limit Span/150

Sheet Thickness	Span Condition	Span (mm)										
		1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
0.5mm	Single	2.32	1.74	1.34	1.05	0.84	0.69	0.57	0.47	-	-	-
	Double	2.66	2.20	1.85	1.57	1.36	1.14	0.94	0.79	-	-	-
	Multi	3.33	2.75	2.23	1.76	1.41	1.14	0.94	0.79	-	-	-
0.7mm	Single	3.24	2.44	1.88	1.48	1.18	0.96	0.79	0.66	0.56	0.47	-
	Double	3.73	3.08	2.59	2.20	1.90	1.60	1.32	1.10	0.93	0.79	-
	Multi	4.66	3.85	3.13	2.46	1.97	1.60	1.32	1.10	0.93	0.79	-
0.9mm	Single	4.12	3.10	2.39	1.88	1.50	1.22	1.01	0.84	0.71	0.60	0.52
	Double	4.74	3.92	3.29	2.80	2.42	2.04	1.68	1.40	1.18	1.00	0.86
	Multi	5.92	4.89	3.98	3.13	2.51	2.04	1.68	1.40	1.18	1.00	0.86

Table 2 Permissible Wind Suction (Negative) Loads – Working Load (UDL) [kN/m²] – Deflection Limit Span/200

Sheet Thickness	Span Condition	Span (mm)										
		1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
0.5mm	Single	2.32	1.74	1.34	1.05	0.84	0.69	0.57	0.47	-	-	-
	Double	2.66	2.20	1.85	1.57	1.36	1.14	0.94	0.79	-	-	-
	Multi	3.33	2.75	2.23	1.76	1.41	1.14	0.94	0.79	-	-	-
0.7mm	Single	3.24	2.44	1.88	1.48	1.18	0.96	0.79	0.66	0.56	0.47	-
	Double	3.73	3.08	2.59	2.20	1.90	1.60	1.32	1.10	0.93	0.79	-
	Multi	4.66	3.85	3.13	2.46	1.97	1.60	1.32	1.10	0.93	0.79	-
0.9mm	Single	4.12	3.10	2.39	1.88	1.50	1.22	1.01	0.84	0.71	0.60	0.52
	Double	4.74	3.92	3.29	2.80	2.42	2.04	1.68	1.40	1.18	1.00	0.86
	Multi	5.92	4.89	3.98	3.13	2.51	2.04	1.68	1.40	1.18	1.00	0.86

The load span tables shown above were calculated for Eurocode design by SCI, in accordance with the applicable sections of BS EN 1993-1-3.

Delivery

Our packs of sheets are supplied banded/protected and delivered to site using our own fleet of modern GPS satellite tracked vehicles. Self off-load facility may be an option, depending on order criteria.

Quality and Environmental

All of our products are manufactured using state of the art production facilities to rigorous quality control standards that comply with BS EN ISO 9001, together with an efficient environmental management system that complies with BS EN ISO 14001.



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