

# 13.5/3 Sinusoidal Roof Profile

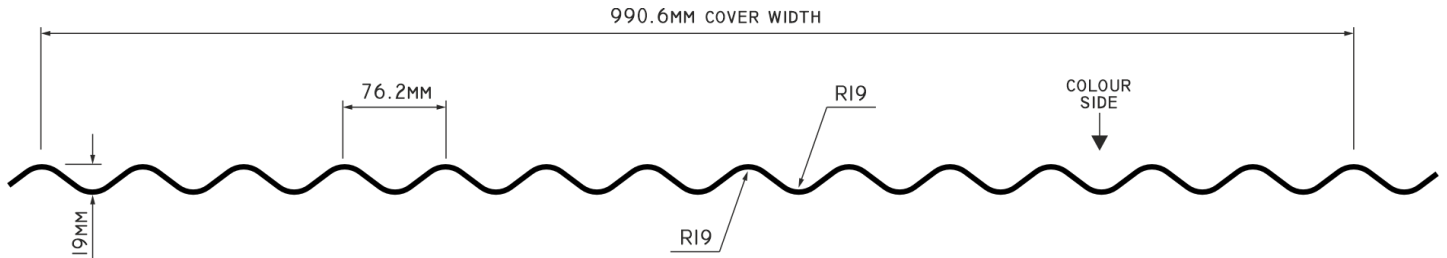
## Product Data Sheet



## Applications and Suggested Use

13.5/3 roof profile can be installed on suitable steel or timber purlins with a minimum pitch of 10°, after deflection. This shallow sinusoidal profile sheet is more suited to smaller roofs and domestic projects.

## Profile Dimensions



## Available Sheet Lengths

Sheets are cut to your specified lengths, subject to the following allowable range:

Standard lengths:	1.0 m to 8.0 m
Minimum non-standard length:	0.8 m*
Maximum unsupported length of sheet:	0.25 m

\* Any non-standard sheet lengths may incur additional manufacturing, packaging and handling/delivery charges.

## Profile Manufacturing Allowable Tolerances

Length (sheets under 3000 mm long):	+10 mm, -5 mm
Length (sheets over 3000 mm long):	+20 mm, -5 mm
Cover width:	+5 mm, -5 mm
Squareness:	<0.5% of cover width

## Curving

13.5/3 roof profile will self-curve to a minimum 35 m radius. This figure is intended as a guide only as it does depend on material thickness, sheet length and purlin spacings.

## Material Options

13.5/3 roof profile is available in the following types of materials:

### Plastisol Coated Steel

Coating type:	200 µm (micron) wear resistant multi-layer organic coating on metallic coated steel substrate.
Appearance:	Traditional embossed leather-grain finish.
Colour range:	Available in full range of standard, extended, premium and accent colours.
Reaction to fire:	Classification C-s2,d0 to BS EN 13501-1.
External roof fire performance:	Classification BROOF(t4) to BS EN 13501-5.
Durability:	Good corrosion resistance with a coating guarantee of up to 25 years (must be applied for).
Sheet thickness options:	0.5 mm, 0.7 mm and 0.9 mm (0.9 mm in Goosewing Grey only).
Mass per m <sup>2</sup> :	0.5 mm = 4.88 kg, 0.7 mm = 6.64 kg, 0.9 mm = 8.54 kg.

### Granite HDX Coated Steel

Coating type:	55 µm (micron) high performance multi-layer organic coating on metallic coated steel substrate.
Appearance:	Satin finish with slight granular effect.
Colour range:	Selected palette of contemporary and modern colours.
Reaction to fire:	Classification A1 to BS EN 13501-1.
External roof fire performance:	Classification BROOF(t4) to BS EN 13501-5.
Durability:	Excellent corrosion resistance with a coating guarantee of up to 40 years (must be applied for).
Sheet thickness options:	0.7 mm only.
Mass per m <sup>2</sup> :	6.93 kg.

### Polyester Coated Steel

Coating type:	25 µm (micron) economic multi-layer organic coating on metallic coated steel substrate.
Appearance:	Smooth satin paint finish.
Colour range:	Wide colour range, particularly suited to agricultural use.
Reaction to fire:	Classification A1 to BS EN 13501-1.
External roof fire performance:	Classification BROOF(t4) to BS EN 13501-5.
Durability:	Suitable for less demanding non-aggressive projects.
Sheet thickness options:	0.5 mm and 0.7 mm.
Mass per m <sup>2</sup> :	0.5 mm = 4.78 kg, 0.7 mm = 6.64 kg.

### Plain Galvanised/Aluzinc

Coating type:	Plain metallic coated steel substrate.
Appearance:	Spangled finish.
Reaction to fire:	Classification A1 to BS EN 13501-1.
External roof fire performance:	Classification BROOF(t4) to BS EN 13501-5.
Sheet thickness options:	Various – please contact our sales office for details.

## Load/Span Tables

**Table 1 Permissible Downward (Gravity) Loads – Working Load (UDL) [kN/m<sup>2</sup>] – Deflection Limit Span/200**

Sheet Thickness	Span Condition	Span (mm)										
		1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
0.5mm	Single	1.74	1.31	1.01	0.79	0.63	0.51	0.42	0.35	0.30	-	-
	Double	2.66	2.18	1.68	1.32	1.06	0.86	0.71	0.59	0.50	-	-
	Multi	2.90	2.18	1.68	1.32	1.06	0.86	0.71	0.59	0.50	-	-
0.7mm	Single	2.43	1.83	1.41	1.11	0.89	0.72	0.59	0.50	0.42	-	-
	Double	3.73	3.05	2.35	1.85	1.48	1.20	0.99	0.83	0.70	-	-
	Multi	4.05	3.05	2.35	1.85	1.48	1.20	0.99	0.83	0.70	-	-
0.9mm	Single	3.09	2.32	1.79	1.41	1.13	0.92	0.76	0.63	0.53	0.45	0.39
	Double	4.74	3.87	2.98	2.35	1.88	1.53	1.26	1.05	0.88	0.75	0.64
	Multi	5.16	3.87	2.98	2.35	1.88	1.53	1.26	1.05	0.88	0.75	0.64

**Table 2 Permissible Upward (Wind Uplift) Loads – Working Load (UDL) [kN/m<sup>2</sup>] – Deflection Limit Span/150**

Sheet Thickness	Span Condition	Span (mm)										
		1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
0.5mm	Single	2.32	1.74	1.34	1.05	0.84	0.69	0.57	0.47	0.40	-	-
	Double	2.66	2.20	1.85	1.57	1.36	1.14	0.94	0.79	0.66	-	-
	Multi	3.33	2.75	2.23	1.76	1.41	1.14	0.94	0.79	0.66	-	-
0.7mm	Single	3.24	2.44	1.88	1.48	1.18	0.96	0.79	0.66	0.56	-	-
	Double	3.73	3.08	2.59	2.20	1.90	1.60	1.32	1.10	0.93	-	-
	Multi	4.66	3.85	3.13	2.46	1.97	1.60	1.32	1.10	0.93	-	-
0.9mm	Single	4.12	3.10	2.39	1.88	1.50	1.22	1.01	0.84	0.71	0.60	0.52
	Double	4.74	3.92	3.29	2.80	2.42	2.04	1.68	1.40	1.18	1.00	0.86
	Multi	5.92	4.89	3.98	3.13	2.51	2.04	1.68	1.40	1.18	1.00	0.86

The load span tables shown above were calculated for Eurocode design by SCI, in accordance with the applicable sections of BS EN 1993-1-3.

The maximum allowable span, limited by point load testing to BS EN 14782 Annex B, is 1.8 m for all thicknesses.

## Delivery

Our packs of sheets are supplied banded/protected and delivered to site using our own fleet of modern GPS satellite tracked vehicles. Self off-load facility may be an option, depending on order criteria.

## Quality and Environmental

All of our products are manufactured using state of the art production facilities to rigorous quality control standards that comply with BS EN ISO 9001, together with an efficient environmental management system that complies with BS EN ISO 14001.



Coverworld UK Limited

Mansfield Road

Bramley Vale

Chesterfield

Derbyshire

S44 5GA

T 01246 858222

F 01246 858223

[www.coverworld.co.uk](http://www.coverworld.co.uk)

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